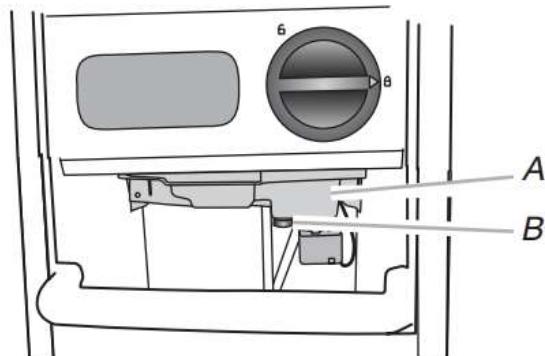


NOTE: Use one 16 ounce (473 mL) bottle of approved ice maker cleaner. We recommend using the affresh® Ice Machine Cleaner.

To order, see “Accessories” on the ice maker Quick Start Guide.

1. Press the On/Off button.
2. Wait 5 to 10 minutes for the ice to fall into the storage bin. Remove all ice from the storage bin.
3. Unscrew the drain cap from the bottom of the water pan located inside the storage bin as shown. Allow the water to drain completely.



A. Water pan
B. Drain cap

4. Replace the drain cap securely on the water pan. If the drain cap is loose, water will empty from the water pan and you will have either thin ice or no ice.
5. Read and follow all handling information on the cleaner bottle before completing the steps below. Use one 16 ounce (473 mL) bottle of approved ice maker cleaner.
6. Pour one bottle of solution into the water pan. Fill the bottle twice with tap water and pour it into the water pan.
7. Press the Clean button. The Clean button will blink, indicating that the cleaning cycle is in process. When the “Cleaning Complete” light is illuminated (approximately 70 minutes), the cleaning cycle is complete. During the cleaning cycle, the system will both clean and rinse itself.
8. After the cleaning cycle is complete, remove the drain cap from the water pan. Look for any cleaning solution left in the water pan. If cleaning solution drains from the water pan, you should run the clean cycle again. Be sure to refill the water pan with cleaner before starting the clean cycle again. Be sure to replace the drain cap securely on the water pan. If the drain cap is loose, water will empty from the water pan and you will have either thin ice or no ice.
NOTE: Severe scale buildup may require repeated cleaning with a fresh quantity of cleaning solution.
9. Press the On/Off button to resume ice production.

Vacation or Extended Time Without Use

- When you will not be using the ice maker for an extended period of time, turn off the water and power supply to the ice maker.
- Check that the water supply lines are insulated against freezing conditions. Ice formations in the supply lines can increase water pressure and cause damage to your ice maker or home. Damage from freezing is not covered by the warranty.

INSTALLATION INSTRUCTIONS

Unpack the Ice Maker

⚠ WARNING

Excessive Weight Hazard

Use two or more people to move and install or uninstall appliance.

Failure to do so can result in back or other injury.

Removing Packaging Materials

- To remove any remaining tape or glue from the exterior of the ice maker, rub the area briskly with your thumb. Tape or glue residue can also be easily removed by rubbing a small amount of liquid dish soap over the adhesive with your fingers. Wipe with warm water and dry.
- Do not use sharp instruments, rubbing alcohol, flammable fluids, or abrasive cleaners to remove tape or glue. Do not use chlorine bleach on the stainless steel surfaces of the ice maker. These products can damage the surface of your ice maker.

Cleaning Before Use

After you remove all of the packaging materials, clean the inside of your ice maker before using it. See the cleaning instructions in the “Ice Maker Maintenance and Care” section.

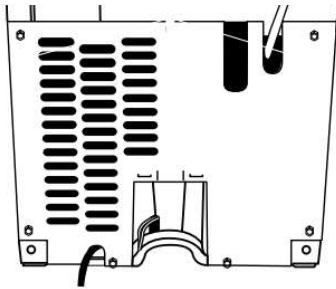
Location Requirements

- Installation must comply with all governing codes and ordinances.
- To ensure proper ventilation for your ice maker, the front side must be completely unobstructed. The ice maker may be closed in on the top and three sides, but the installation should allow the ice maker to be pulled forward for servicing if necessary.
- The auxiliary grill kit provided (only on custom panel models) can be used to align the toe grill with the rest of the cabinets while not obstructing ventilation of the ice maker.
- Installation of the ice maker requires a cold water supply inlet of 1/4" (6.35 mm) O.D. (Outside Diameter) soft copper tubing with a shutoff valve, or a supply line and a drain pump, only to carry the water to an existing drain.
- Choose a well-ventilated area with temperatures above 55°F (13°C) and below 110°F (43°C). Best results are obtained between 70°F and 90°F (21°C and 32°C).
- Choose a location where the floor is even. It is important for the ice maker to be level in order to work properly. If needed, you can adjust the height of the ice maker by changing the height of the leveling legs. See the “Leveling and Securing” section.
- The ice maker must be installed in an area sheltered from the elements, such as wind, rain, water spray, or drip.
- When installing the ice maker under a counter, follow the recommended opening dimensions shown. Place electrical and plumbing fixtures in the recommended location as shown.

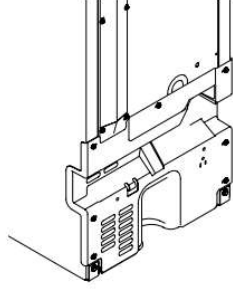
NOTES:

- Check that the power supply cord is not damaged or pinched or kinked between the ice maker and the cabinet.
- Check that the water supply line is not damaged or pinched or kinked between the ice maker and the cabinet.
- Check that the drain line (on some models) is not damaged or pinched or kinked between the ice maker and the cabinet.
- Check that the ice maker door is not flush with the standard cabinets to avoid problems with opening the ice maker door.

Model Identification:

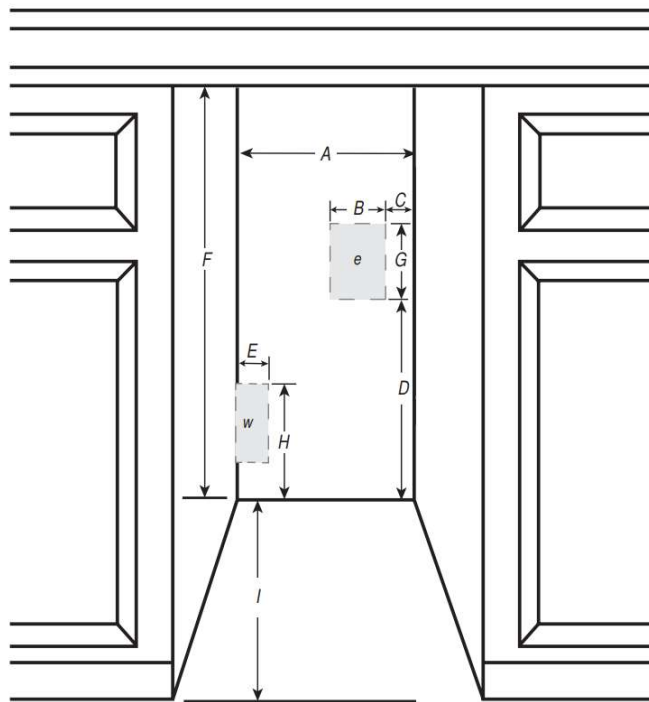


Standard model



Custom panel model

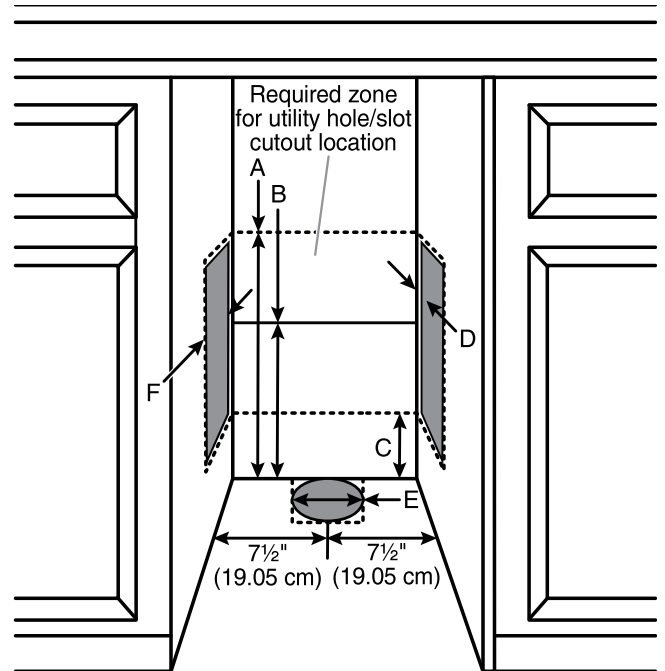
Standard Model Utilities



A	Width (for 15" ice maker)	15" (38.1 cm) minimum
	Width (for 18" ice maker)	18" (45.7 cm) minimum
B	Width of outlet location	6" (15 cm)
C	Outlet location—distance from side	1" (2.5 cm)
D	Outlet location—distance from bottom	12" (30.5 cm)
E	Width of water connection location	3 1/2" (8.9 cm)

F	Height	34" (86.4 cm) minimum 34 1/2" (87.6 cm) maximum
G	Height of outlet location	8" (20.3 cm)
H	Height of water connection location	9" (22.9 cm)
I	Depth of cabinet (minimum)	24" (61.0 cm)
e	Recommended electrical connection location	
w	Recommended water connection location	

Model Utility/Air Flow Slot



Utility/Air Flow Slot/Cutout Location Zone		
Dimension	A	14" (35.56 cm)
	B	10.5" (26.67 cm)
	C	7" (17.8 cm)
	D	0.75" (1.9 cm)
Diameter of the hole	E	2" (5.1 cm)
Dimension of cutout	F	2" (5.1 cm)

- Auxiliary pump ice maker models have been designed for flush install in instances where the power supply, water supply, and drain are located in adjacent cabinetry.
- For installation of product with utilities behind the ice maker, flush install may not be achieved.
- Refer to the "Model Utility/Air Flow Slot" illustration, table for utility/air flow slot cutout location, and paper template for utility/air flow slot cutout location.

Electrical Requirements

⚠ WARNING



Electrical Shock Hazard

- Plug into a grounded 3 prong outlet.
- Do not remove ground prong.
- Do not use an adapter.
- Do not use an extension cord.
- Failure to follow these instructions can result in death, fire, or electrical shock.

Before you move your ice maker into its final location, it is important to make sure you have the proper electrical connection:

A 115 V, 60 Hz AC-only, 15 A or 20 A electrical supply, properly grounded in accordance with the National Electrical Code and local codes and ordinances, is required.

It is recommended that a separate circuit, serving only your ice maker, be provided. Use a receptacle which cannot be turned off by a switch or pull chain.

IMPORTANT: If this product is connected to a GFCI (Ground Fault Circuit Interrupter) equipped outlet, nuisance tripping of the power supply may occur, resulting in loss of cooling. Ice quality may be affected. If nuisance tripping has occurred, and if the condition of the ice appears poor, dispose of it.

Recommended Grounding Method

The ice maker must be grounded. The ice maker is equipped with a power supply cord having a 3-prong grounding plug. The cord must be plugged into a mating, 3-prong, grounding-type wall receptacle, grounded in accordance with the National Electrical Code and local codes and ordinances. If a mating wall receptacle is not available, it is the personal responsibility of the customer to have a properly grounded, 3-prong wall receptacle installed by a qualified electrician.

Drain Connection Requirements

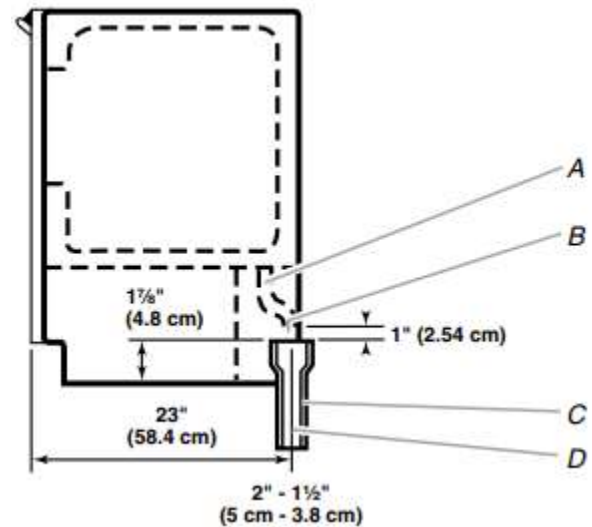
Gravity Drain System

Connect the ice maker drain to your drain in accordance with all state and local codes and ordinances. If the ice maker is provided with a gravity drain system, follow these guidelines when installing drain lines. This will help keep water from flowing back into the ice maker storage bin and potentially flowing onto the floor, causing water damage.

- Drain lines must have a minimum of 5/8" (15.88 mm) I.D. (Inside Diameter).
- Drain lines must have a 1" drop per 48" (2.54 cm drop per 122 cm) of run or 1/4" drop per 12" (6.35 mm per 30.48 cm) of run and must not have low points where water can settle.
- The floor drains must be large enough to accommodate drainage from all drains.
- The ideal installation has a standpipe with a 1 1/2" (3.81 cm) to 2" (5.08 cm) PVC drain reducer installed directly below the outlet of the drain tube as shown. You must maintain a 1" (2.54 cm) air gap between the drain hose and the standpipe.
- Do not connect the outlet end of the drain tube to a closed pipe system to keep drain water from backing up into the ice maker.

IMPORTANT: A drain pump is necessary when a floor drain is not available. A Drain Pump kit is available for purchase. See Quick Start Guide for ordering information.

Side View



- A. Drain hose
- B. 1" (2.54 cm) air gap
- C. PVC drain reducer 2"-1/2" (5 cm - 3.8 cm)
- D. Center of drain should be 23" (58.4 cm) from front of door, with or without the 3/4" (1.91 cm) panel on the door. The drain should also be centered from left to right (7 5/16" [18.56 cm] from either side of the ice maker).

Drain Pump System (on some models)

IMPORTANT:

- Connect the ice maker drain to your drain in accordance with the International Plumbing Code and any local codes and ordinances.
- The drain pump discharge line must terminate at an open-sited drain.
- Maximum rise 10 ft (3.1 m)
- Maximum run 100 ft (30.5 m)

NOTES:

- If the drain hose becomes twisted and water cannot drain, your ice maker will not work.
- It may be desirable to insulate the drain line thoroughly up to the drain inlet. An Insulation Sleeve Kit is available for purchase. See Quick Start Guide for ordering information.
- Do not connect the outlet end of the drain tube to a closed pipe system to keep drain water from backing up into the ice maker.
- Drain pump maximum capability: For every 1 ft (0.31 m) of rise, subtract 10 ft (3.1 m) of maximum allowable run.

Drain Pump Installation (on some models)

NOTES:

- Connect drain pump to your drain in accordance with all state and local codes and ordinances.
- It may be desirable to insulate drain tube thoroughly up to drain inlet to minimize condensation on the drain tube. Insulated tube kit is available for purchase. See Quick Start Guide for ordering information.
- Drain pump is designed to pump water to a maximum height of 10 ft (3 m). Drain Pump Kit is available for purchase. See Quick Start Guide for ordering information.

NOTE: Do not connect outlet end of drain tube to a closed pipe system to avoid drain water backing up into the ice maker.

Drain Pump Kit Contains:


- Drain Pump.
- 5/8" I.D. x 5 1/8" drain tube (ice maker bin to drain pump reservoir inlet).
- 1/2" I.D. x 10 ft (3 m) drain tube hose (drain pump discharge to household drain).
- 5/16" I.D. x 32" (81 cm) vent tube (drain pump reservoir vent to ice maker cabinet back).
- Cable ties (secures vent tube to back of ice maker) (3).
- #8-32 x 3/8" pump mounting screws (secures drain pump to baseplate and clamps to black suction tube) (5).
- 5/8" small adjustable hose clamp (secures vent to drain pump).
- 7/8" large adjustable hose clamp, (secures drain tube to ice maker bin and drain pump reservoir inlet) (3).
- Rear panel (2).
- Instruction sheet.

If Ice Maker Is Currently Installed

NOTE: If ice maker is not installed, please proceed to "Drain Pump Installation" section on page 11.

1. Push the selector switch to the Off position.

⚠ WARNING



Electrical Shock Hazard

Disconnect power before servicing.

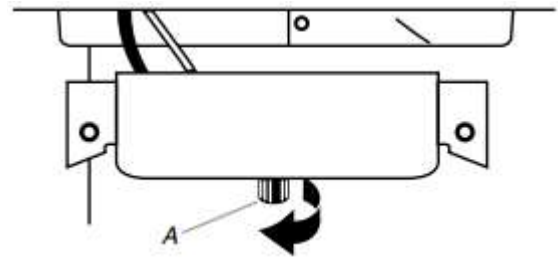
Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

2. Unplug ice maker or disconnect power.
3. Turn off water supply. Wait 5 to 10 minutes for the ice to fall into the storage bin. Remove all ice from bin.

4. Unscrew the drain cap from the bottom of the water pan located inside the storage bin. Allow water to drain completely. Replace drain cap. See "Drain Cap" illustration.

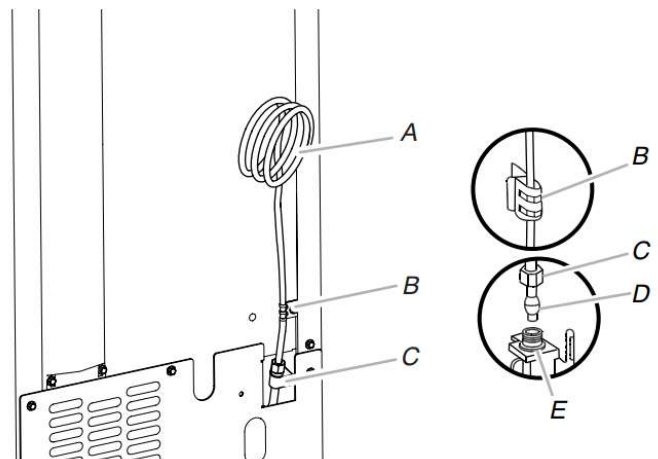
Drain Cap



A. Drain cap

5. If ice maker is built into cabinets, pull ice maker out of the opening.
6. Disconnect water supply line. See "Water Supply Line" illustration.

Water Supply Line




- | | |
|-------------------------|-------------------------|
| A. 1/4" copper tubing | D. Ferrule (sleeve) |
| B. Cable clamp | E. Ice maker connection |
| C. 1/4" compression nut | |

Drain Pump Installation

NOTE: Do not kink, smash, or damage tubes or wires during installation.

⚠ WARNING



Electrical Shock Hazard

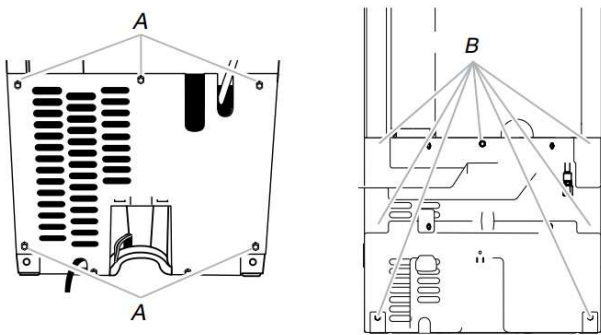
Disconnect power before servicing.

Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

1. Unplug ice maker or disconnect power.
2. Remove rear panel. See "Rear Panel" illustration for screw locations. Pull rear panel away from the drain tube and discard. For standard model, discard the rear panel. For custom panel model, set aside the rear panel (it will be reused in a later step).

Rear Panel



- A. Screw locations for standard model
 B. Screw locations for custom panel model

3. Remove the old drain tube and clamp attached to the ice maker bin.

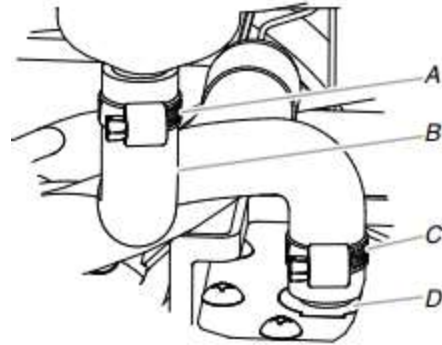
NOTE: Discard old drain tube and clamp.

4. Install new drain tube (5/8" I.D. x 5 1/8") from ice maker bin to drain pump reservoir inlet using new adjustable clamps. See "Drain Tube" illustration.

NOTE:

- Do not kink.
- Trim tube length if required.

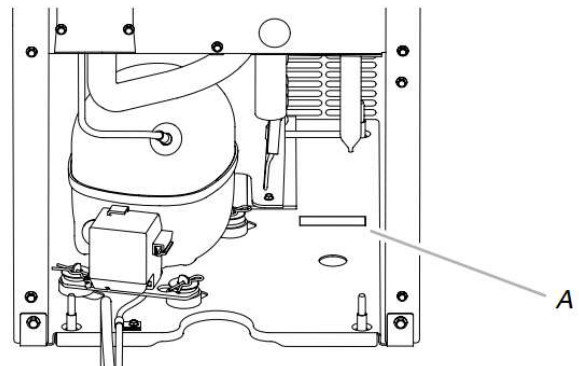
Drain Tube



- A. 7/8" adjustable hose clamp
 B. Drain tube (ice bin to drain pump)
 C. 7/8" adjustable hose clamp
 D. Drain pump reservoir inlet

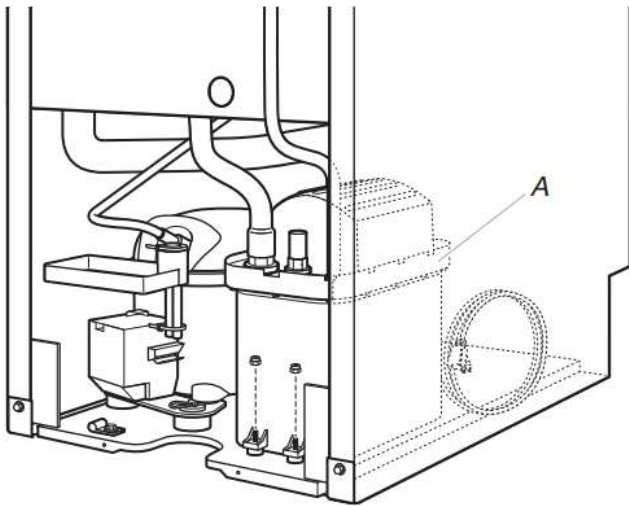
5. Slide drain pump into the ice maker base on the right side. The pump mounting tab should slip into the rectangular slot in the ice maker base. It will be necessary to tip the pump slightly to slip into the slot. See "Drain Pump Mounting Tab Slot" illustration.

Drain Pump Mounting Tab Slot



- A. Mounting tab slot

Drain Pump Installed

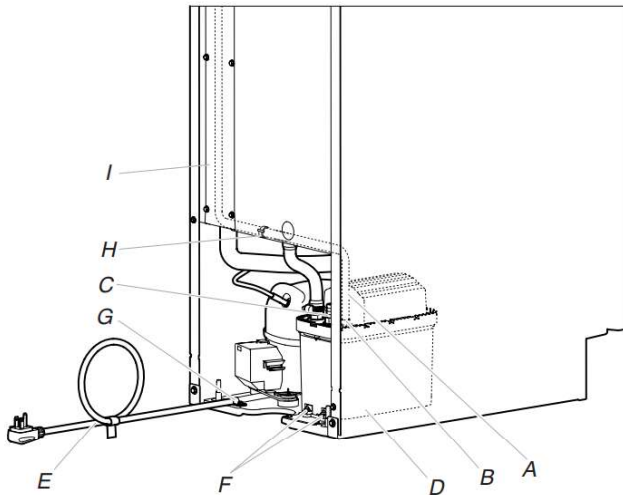


A. Drain pump installed

6. Align the two screw holes at the rear of the pump. Use two #8-32 x 3/8" screws, supplied. See "Parts Locations" illustration.
7. Install vent tube (5/16" I.D. x 32" [81 cm]) to drain pump reservoir vent. Use one of the supplied 5/8" small adjustable clamps. See "Parts Locations" illustration. Use plastic retainer to keep vent hose secure to top of inner deck.

NOTE: Do not install household drain tube at this time.

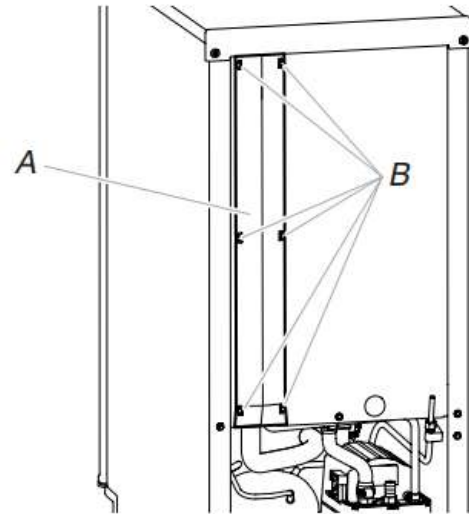
Parts Locations



- | | |
|------------------------------|--------------------------------------|
| A. Vent tube | F. #8-32 x 3/8" pump mounting screws |
| B. 5/8" hose clamp | G. Drain pump power cord, and screw |
| C. Drain pump discharge tube | H. Plastic retainer |
| D. Drain pump | I. Wiring cover |
| E. Ice maker unit power cord | |

8. Connect drain tube to ice maker bin outlet (5/8" I.D.), using 7/8" adjustable clamp, supplied. See "Drain Tube" illustration in step 4.

9. Remove wiring cover. Refer to the following illustration for location of the screws.

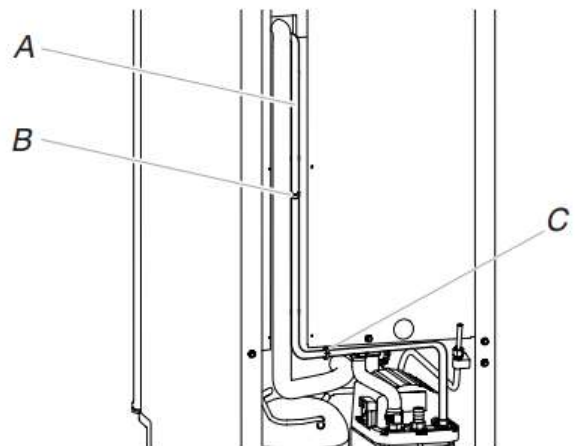


A. Wiring cover
B. Screws

10. Route vent tube through plastic retainer that is located underneath top deck in open pump area as shown in the illustration. Using a cable tie, tie the vent tube to the black suction tube which is located behind the wiring cover. Refer to the "Vent Tube" illustration.

Vent Tube

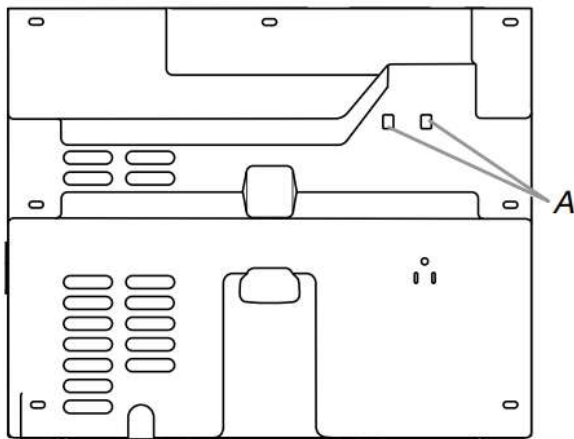
NOTE: Do not pinch, kink, or damage the vent tube. Check that it is not damaged or pinched or kinked between the cabinet and the ice maker.



A. Vent tube
B. Clamps and screws/Cable ties
C. Plastic retainer

11. Secure wiring cover back in place.
 12. Remove power cord clamp and ground screw attached to ice maker power cord, which is mounted to the unit base. See "Parts Locations" illustration in step 7.
- NOTE:** Clamp and screw will be reused.

13. Coil ice maker power cord into a 4" (10.2 cm) diameter coil. Wrap electrical tape around the power cord in several places to keep the cord in a coil. Locate coiled power cord between the drain pump and side of enclosure and plug into the receptacle of the drain pump. See "Parts Locations" illustration in step 7.
14. Attach the drain pump power cord to ice maker unit base with clamp and screw (removed in step 12) that was used to attach ice maker power cord. See "Parts Locations" illustration in step 7.
15. For standard model, place new rear panel (small one for 15" ice maker, large one for 18") against the back of the ice maker. For custom panel model, reuse the plastic rear panel (removed in step 2). Route the vent tube and drain pump discharge tube through cutouts in the rear panel.
16. Secure vent tube to back of ice maker using three clamps and three #8-32 x 3/8" screws, supplied. See "Vent Tube" illustration in step 10.
17. Attach 1/2" I.D. x 10 ft (3 m) drain tube to pump discharge tube. See "Parts Locations" illustration in step 7.
NOTE: Do not connect outlet end of drain tube to a closed pipe system to keep drain water from backing up into the ice maker.
For standard models, skip to step 20.
18. Install the cable tie on the rear panel using two holes provided on the rear panel. Available on some models.



A. Holes to fix the cable tie

19. Using a cable tie, fix the drain tube to rear panel.
20. Secure rear panel with original screws. See "Rear Panel" illustration in step 2.
21. Connect ice maker to water supply and install ice maker as specified by the product installation instructions.

NOTE: After unit is connected to power and in its final location: Pour 1 gallon of water into the ice storage bin; water should drain out. If it does not, there could be a kinked drain tube. Check drain tube routing for restrictions. Check for leaks as well.

22. Check all connections for leaks.

⚠ WARNING

Electrical Shock Hazard

Plug into a grounded 3 prong outlet.

Do not remove ground prong.

Do not use an adapter.

Do not use an extension cord.

Failure to follow these instructions can result in death, fire, or electrical shock.

23. Plug in ice maker or reconnect power.
24. Turn on ice maker.
25. Wait for rinsing cycle, approximately 5 minutes, to be sure the ice maker is operating properly.

Water Supply Requirements

Check that the water supply lines are insulated against freezing conditions. Ice formations in the supply lines can increase water pressure and damage your ice maker or home. Damage from frozen supply lines is not covered by the warranty.

A cold water supply with water pressure of between 30 psi and 120 psi (207 kPa and 827 kPa) is required to operate the ice maker. If you have questions about your water pressure, call a licensed, qualified plumber.

Reverse Osmosis Water Supply

IMPORTANT:

- Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system. Systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.
- A reverse osmosis water filtration system is not recommended for ice makers that have a drain pump installed.
- For gravity drain systems only.
- Connect to portable water only.
- The pressure of the water supply coming out of a reverse osmosis system going to the water inlet valve of the ice maker needs to be between 30 psi and 120 psi (207 kPa and 827 kPa).

If a reverse osmosis water filtration system is connected to your cold water supply, the water pressure to the reverse osmosis system needs to be a minimum of 40 psi to 60 psi (276 kPa to 414 kPa).

NOTE: The reverse osmosis system must provide 1 gallon (3.8 liters) of water per hour to the ice maker for proper ice maker operation. If a reverse osmosis system is desired, only a whole-house-capacity reverse osmosis system, capable of maintaining the steady water supply required by the ice maker, is recommended. Faucet-capacity reverse osmosis systems are not able to maintain the steady water supply required by the ice maker.

If the water pressure to the reverse osmosis system is less than 40 psi to 60 psi (276 kPa to 414 kPa):

- Check to see whether the sediment filter in the reverse osmosis system is blocked. Replace the filter if necessary.
- Allow the storage tank on the reverse osmosis system to refill after heavy usage.

If you have questions about your water pressure, call a licensed, qualified plumber.

Connect Water Supply

Read all directions before you begin.

IMPORTANT:

- Connect to potable water only.
- Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system. Systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.
- Plumbing shall be installed in accordance with the International Plumbing Code and any local codes and ordinances.
- Use copper tubing or supply line, and check for leaks.
- Install tubing only in areas where temperatures will remain above freezing.

Tools Needed:

Gather the required tools and parts before starting installation.

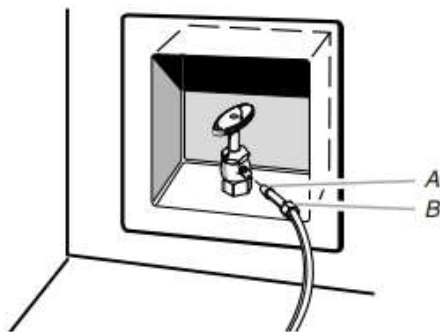
- Flat-blade screwdriver
- 7/16" and 1/2" open-end wrenches or two adjustable wrenches
- 1/4" nut driver

NOTE: Do not use a piercing-type or 3/16" (4.76 mm) saddle valve which reduces water flow and clogs more easily.

Connecting the Water Line

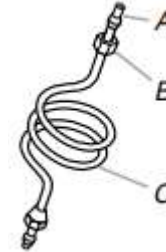
1. Turn off main water supply. Turn on nearest faucet long enough to clear line of water.
2. Using a 1/2" copper supply line with a quarter-turn shutoff valve or the equivalent, connect the ice maker as shown.

NOTE: To allow sufficient water flow to the ice maker, a minimum 1/2" diameter home supply line is recommended.



A. Bulb B. Nut

3. Now you are ready to connect the copper tubing. Use 1/4" (6.35 mm) O.D. soft copper tubing for the cold water supply.
 - Ensure that you have the proper length needed for the job. Be sure both ends of the copper tubing are cut square.
 - Slip compression sleeve and compression nut on copper tubing as shown. Insert end of tubing into outlet end squarely as far as it will go. Screw compression nut onto outlet end with adjustable wrench. Do not overtighten.
 - For custom panel installation, be sure the water line extends 30" (762 mm) beyond the cabinet for future servicing purposes.



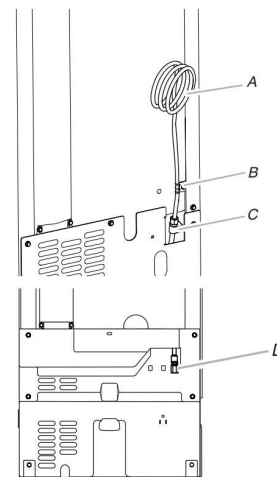
A. Compression sleeve C. Copper tubing
B. Compression nut

4. Place the free end of the tubing into a container or sink, turn on main water supply, and flush out tubing until water is clear. Turn off shutoff valve on the water pipe.

IMPORTANT: Always drain the water line before making the final connection to the inlet of the water valve to avoid possible water valve malfunction.

5. Bend the copper tubing to meet the water line inlet. The water inlet tube is located on the back of the ice maker cabinet as shown in "Rear View" illustration. Leave a coil of copper tubing to allow the ice maker to be pulled out of the cabinet or away from the wall for service.

Rear View

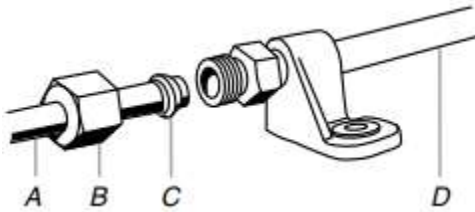


A. Copper tubing C. Inlet water tube clamp and supply line connector for standard model
B. Water supply tube clamp D. Inlet water tube for custom panel model

6. Remove and discard the short plastic tube from the end of the water line inlet.

- Thread the nut onto the end of the tubing. Tighten the nut by hand. Then tighten it with a wrench two more turns. Do not overtighten.

NOTE: To avoid rattling, be sure the copper tubing does not touch the cabinet's side wall or other parts inside the cabinet.



- A. Line to ice maker
 B. Compression nut
 C. Compression sleeve
 D. Supplied line from maker

- Install the water supply tube clamp around the water supply line to reduce strain on the coupling. For custom panel models, skip this step.
- Turn shutoff valve On.
- Check for leaks. Tighten any connections (including connections at the valve) or nuts that leak.

Connecting the Drain

After ensuring that the drain system is adequate, follow these steps to properly place the ice maker:

⚠ WARNING



Electrical Shock Hazard

- Plug into a grounded 3 prong outlet.
- Do not remove ground prong.
- Do not use an adapter.
- Do not use an extension cord.
- Failure to follow these instructions can result in death, fire, or electrical shock.

- Plug ice maker into a grounded 3-prong outlet.

⚠ WARNING

Excessive Weight Hazard

Use two or more people to move and install or uninstall appliance.

Failure to do so can result in back or other injury.

- Style 1** For gravity drain system, push the ice maker into position so that the ice maker drain tube is positioned over the PVC drain reducer. See "Gravity Drain System."

Style 2 For drain pump system, connect the drain pump outlet hose to the drain. See "Drain Pump System."

NOTE: Do not connect outlet end of drain tube to a closed pipe system to avoid drain water backing up into the ice maker.
- Recheck the ice maker to be sure that it is level. See "Leveling and Securing."
- Turn on ice maker. Wait for rinsing cycle, approximately 5 minutes, to be sure the ice maker is operating properly.
- If it is required by your local sanitation code, seal the cabinet to the floor with an approved caulking compound after all water and electrical connections have been made.

Leveling and Securing

It is important for the ice maker to be level in order to work properly. Depending upon where you install the ice maker, you may need to make several adjustments to level it. You may also use the leveling legs to lower the height of the ice maker for under counter installations.

Tools Needed:

Gather the required tools and parts before starting installation.

- Level
- Adjustable wrench

NOTE: It is easier to adjust the leveling legs if you have another person to assist you.

⚠ WARNING

Excessive Weight Hazard

Use two or more people to move and install or uninstall appliance.

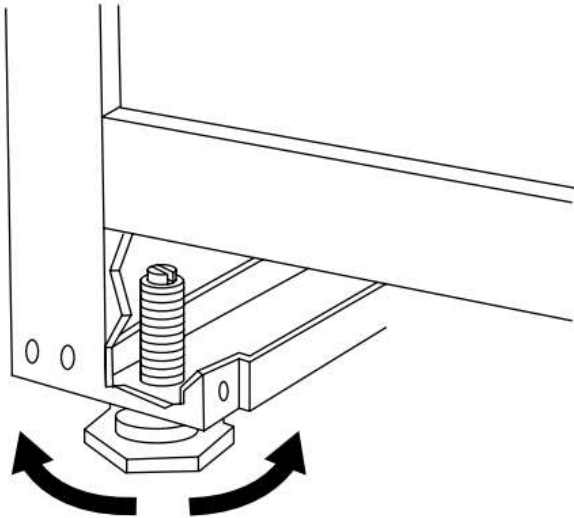
Failure to do so can result in back or other injury.

- Move the ice maker to its final location. Be sure to cover the floor with cardboard or hardboard to avoid damaging it.

NOTE: If this is a built-in installation, move the ice maker as close as possible to the final location.
- For standard models:
 - Place the level on top of the ice maker to see whether the ice maker is level from front to back and side to side.
 - Push up on the top front of the ice maker, and then locate the leveling screws that are on the bottom front of the ice maker.

4. Using an adjustable wrench, change the height of the legs as follows:
 - Turn the leveling leg to the right to lower that side of the ice maker.
 - Turn the leveling leg to the left to raise that side of the ice maker.

NOTE: The ice maker should not wobble. Use shims to add stability when needed.



5. Push up on the top rear of the ice maker and locate the leveling legs that are on the bottom rear of the ice maker.
6. Follow the instructions in step 4 to change the height of the legs.
7. Use the level to recheck the ice maker to see that it is even from front to back and side to side. If the ice maker is not level, repeat steps 2 to 5. If the ice maker is level, go to the "Connect Water Supply" section.

For cabinet models:

⚠ WARNING

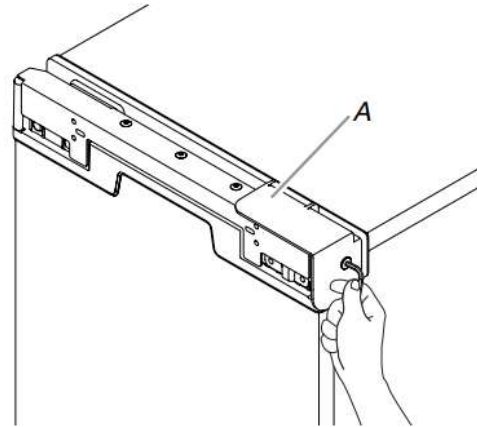
Crush Hazard

Articulated hinges are self closing and many pinch points exist prior to cabinet installation.

Do not remove hinge covers until product is ready to be installed.

Failure to follow these instructions can result in crush, cut, or pinch injuries.

8. Remove the screws attaching top and bottom hinge covers using a 3/16" hex driver.



A. Hinge cover

⚠ WARNING

Crush Hazard

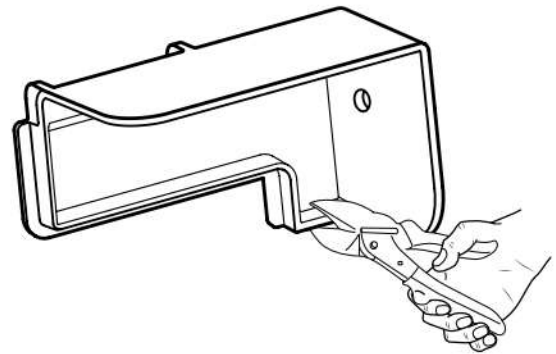
Articulated hinges are self closing and many pinch points exist prior to cabinet installation.

Do not operate or close the hinges while they are removed from the ice maker.

Failure to follow these instructions can result in crush, cut, or pinch injuries.

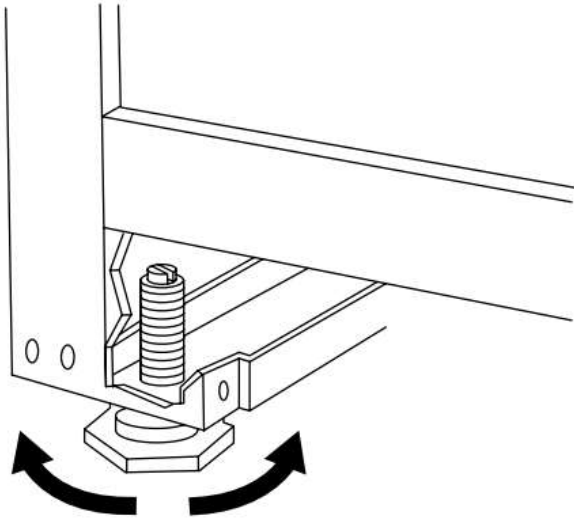
9. Using pliers, remove the hinge covers from the top and bottom hinges.

NOTE: Save the hinge covers for future use. Reinstall the hinge covers if ice maker is removed from cabinet installation.



10. For custom panel installation, install the door panel according to the instructions in the "Custom Wood Panel" section.

11. Use ice maker leveling legs to align ice maker door to the adjacent cabinet opening.



⚠WARNING

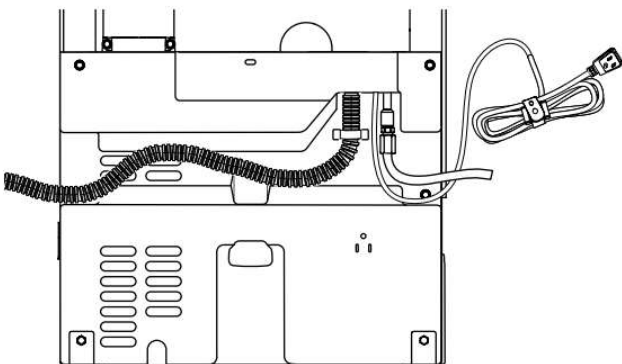
Excessive Weight Hazard

Use two or more people to move and install or uninstall appliance.

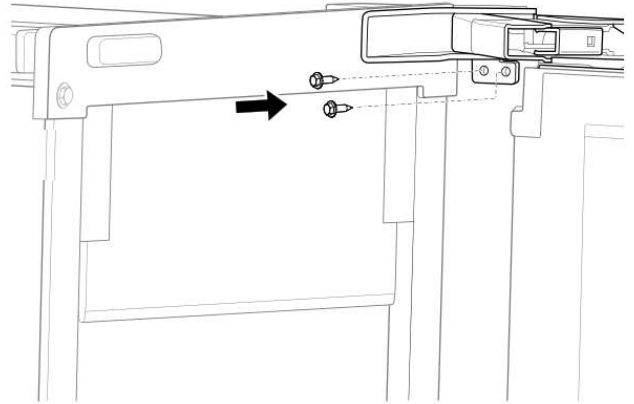
Failure to do so can result in back or other injury.

12. Slide ice maker into the cabinet while managing the utility connection positions behind the ice maker. Be sure to cover the floor with cardboard or hardboard to avoid damaging it.

IMPORTANT: For the custom panel model flush installation, the ice maker utility connections must be routed out through the slot in the ice maker rear panel. Anytime ice maker is removed for service, do the same process when placing the unit back in the cabinets.

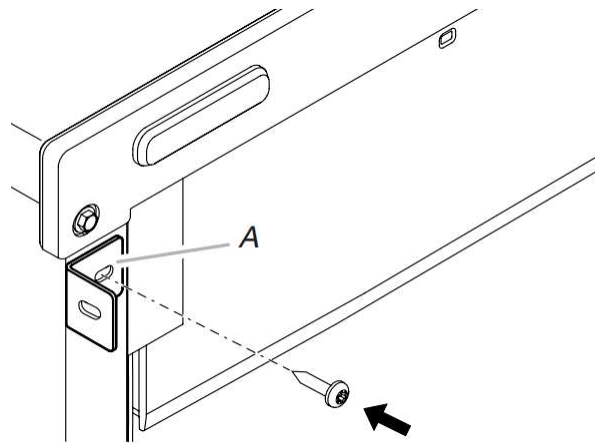


13. Be sure that the ice maker is at desired depth. Secure the top and bottom hinges to the side of the cabinet using wood screws.



14. Attach the cabinet brackets (provided with ice maker) to the holes in the front of ice maker as shown in the illustration. Attach the cabinet brackets to the side of the cabinet with wood screws.

NOTE: For the custom wood panel installation, continue installation at step 6 of "Custom Panel Installation."



A. Cabinet bracket

Custom Wood Panel

Custom Panel Dimensions

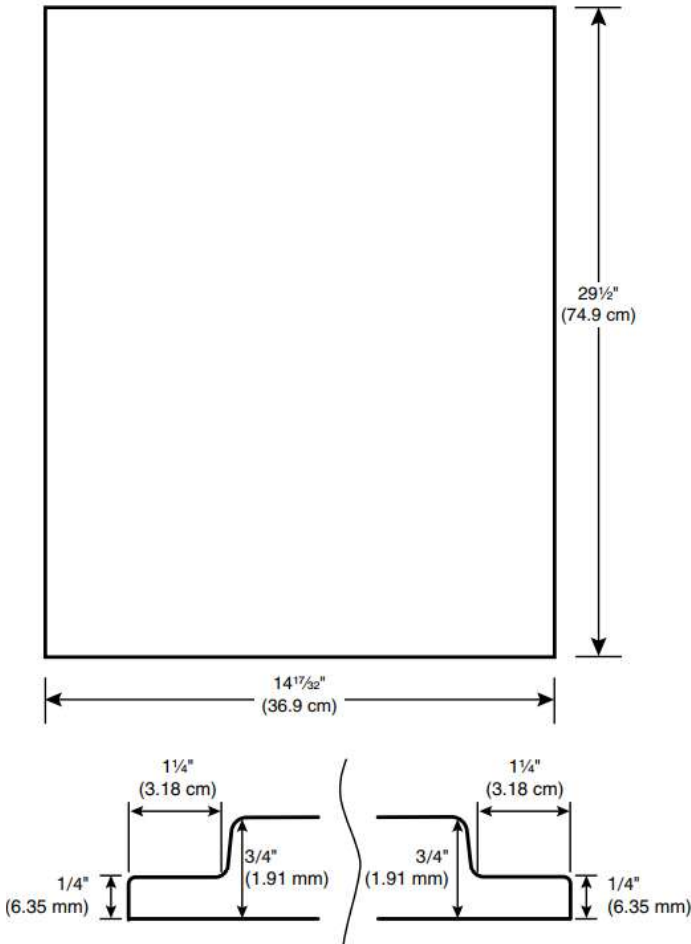
If you plan to install a custom overlay panel, you will need to make the panel yourself or consult a qualified cabinetmaker or carpenter.

IMPORTANT:

- The thickness of the overlay panel must be 3/4" (1.91 cm).
- Overlay panel must not weigh more than 8 lbs. (3.62 kg).
- Overlay panels weighing more than recommended may cause damage to your ice maker.
- Match wood grain direction with that of adjacent cabinets.
- Sand panel edges to provide a smooth finish.
- Use moisture sealer on both sides and all edges of the panel to avoid damage from outside.

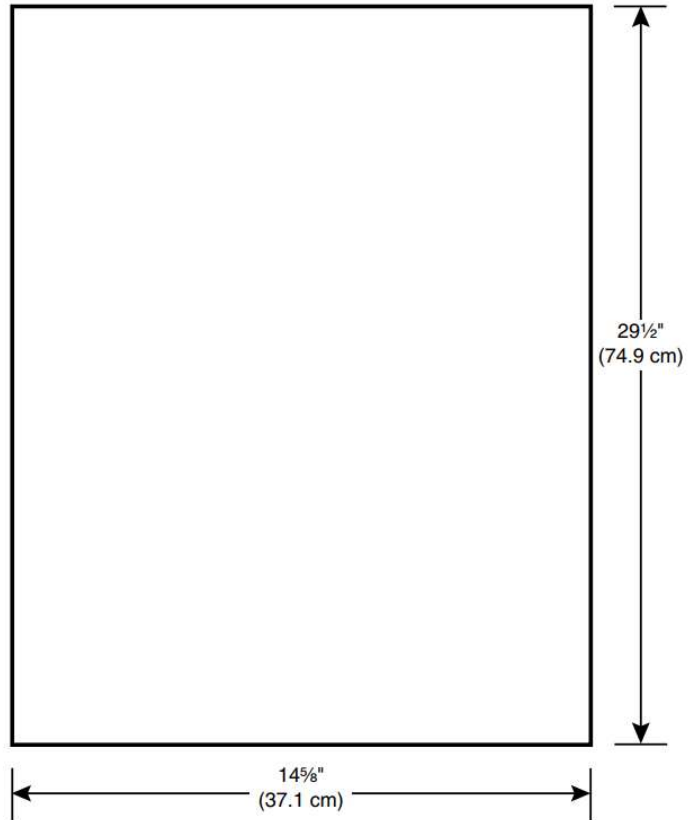
Option 1 – Without Hinge-Side Spacer

To allow proper clearance for the door, prepare the custom overlay panel using the dimensions shown.

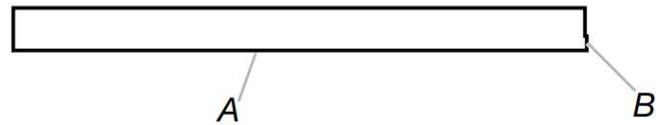


Option 2 – With Hinge-Side Spacer

To achieve a flush installation with adjacent cabinets, prepare the custom overlay panel using the dimensions shown.

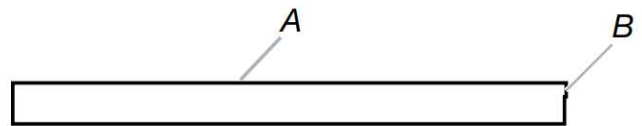


Top of Panel



- A. Front-visible surface when installed
- B. Hinge side

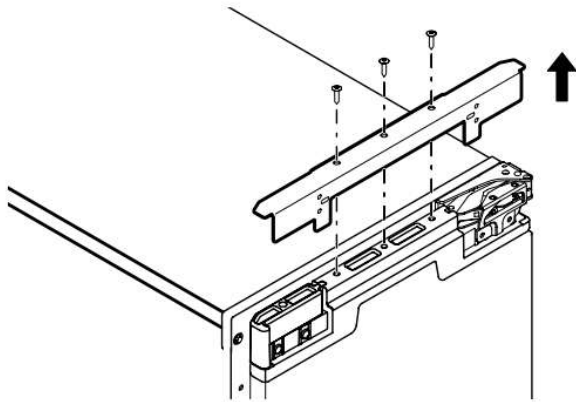
Bottom of Panel



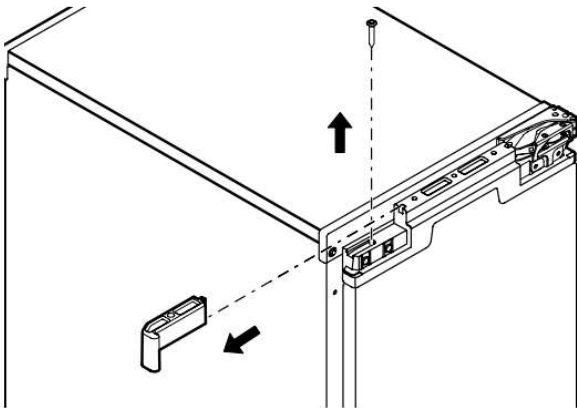
- A. Front-visible surface when installed
- B. Hinge side

Custom Panel Installation

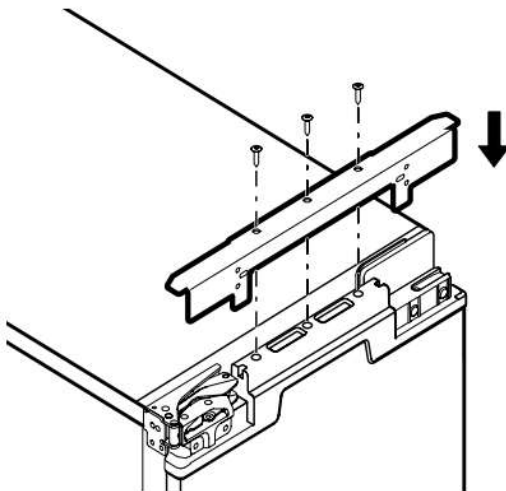
1. Remove screws and the top metal bracket using the Phillips screwdriver and place them aside. Skip this step and go to step 4 if the door reversal has been completed.



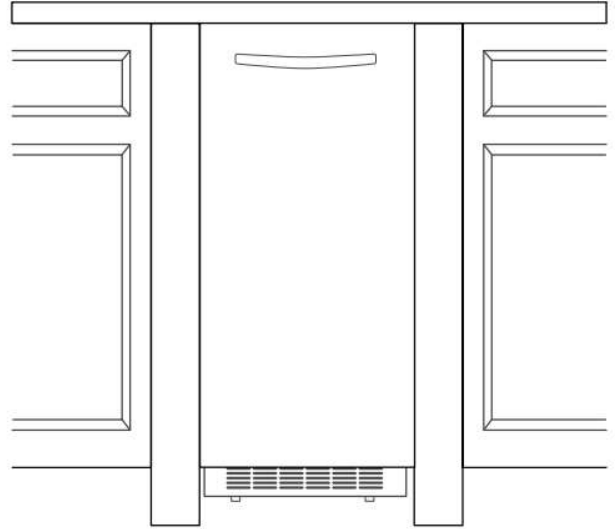
2. Remove the top and bottom end caps using the Phillips screwdriver and place them aside.



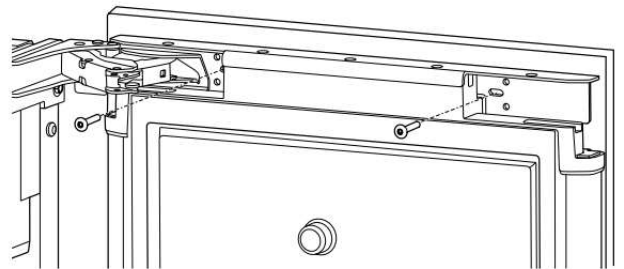
3. Reinstall top metal bracket using screws removed in step 1.



4. Lightly press the custom panel onto the door using double-sided adhesive tape. Adjust height of the panel to align with the adjacent cabinetry. Press the panel firmly against door.

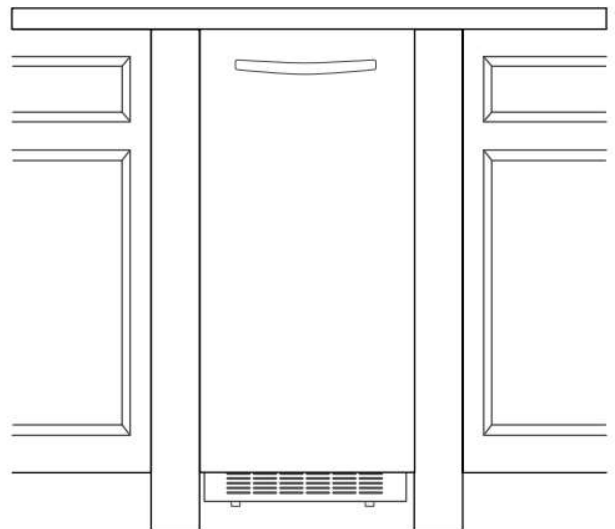


5. From inside the door, install the wood screws through the slotted holes in the metal brackets. Continue to step 11 in the "Leveling and Securing" section.

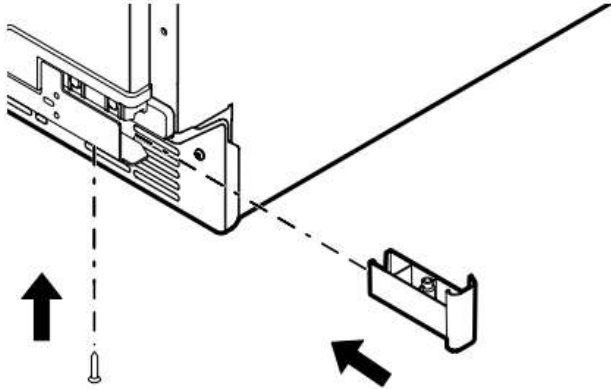


6. Adjust the panel side to side to achieve a desired gap on both sides. Install the remaining screws through the door bracket into the panel.

NOTE: Be sure that the panel is aligned with adjacent cabinet before installing the remaining screws to secure the door panel.



- Replace the top and bottom end caps into the door. Fix the bottom end cap using screw through the bottom metal bracket hole.



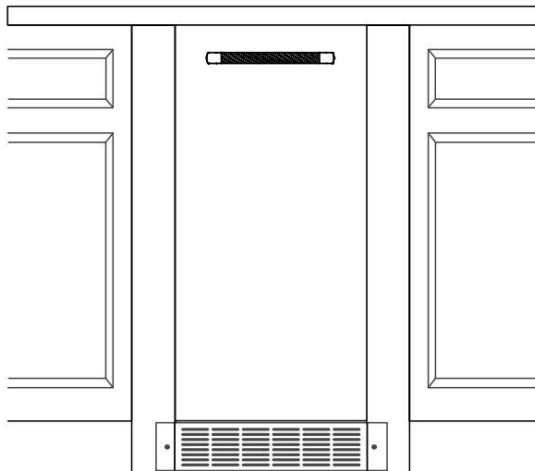
Auxiliary Grille Installation

The auxiliary grille is an optional part that can be used to align the toe grille with the rest of the cabinets (while not obstructing ventilation of the ice maker).

Tools required:

- TORX† T20 screwdriver
- 1/8" straight drill bit and power drill

- First, complete all installation steps and install leveled ice maker into the cabinet. Ensure ice maker is flush with the adjacent cabinets.
- Unpack kit by removing outer cushion packaging and discarding packaging material.
- Remove screws that are taped onto the inside of the auxiliary grille.
- Place grille onto cabinetry. Align part so that grating pattern on the auxiliary grille matches that of the toe grille on the ice maker.
- Center auxiliary grille on cutout for ice maker. Mark hole locations on each side of auxiliary grille on cabinet.



- Using power drill and a 1/8" drill bit, drill holes in cabinet. This is to fit screws of size #8–18 x 0.750.
- Using the TORX T20 screwdriver, screw auxiliary grille onto cabinet.

NOTE: For future service of ice maker, auxiliary kit must be removed prior to the removal of the ice maker from the cabinets.

Ice Maker Installation Checklist

ICE MAKER INSTALLATION CHECKLIST

Important Note: This checklist is meant to verify no part of the installation has been overlooked. To ensure proper installation, the installation instructions within the Use and Care Guide should be followed. Please refer to the assistance and service section of your Use and Care Guide for any questions and problems.

- Is the machine level?.....
- Is the water line connected to a water supply and is the water supply valve on?....
- Is the drain properly connected and is the drain line free of kinks?.....
- Note:** If a gravity drain is not available, an accessory pump must be used. Call your dealer or the customer service number located inside your Use and Care Guide.
- Have the water and drain connections been examined for leaks?.....
- Has all internal packing material been removed?.....
- Is the unit plugged into a working grounded 3-prong outlet?.....
- Is there adequate space in front of the kick plate for ventilation?.....
- Have you reviewed the importance of regular cleaning?.....
- Note:** Ice maker cleaner can be ordered by calling the number located inside your Use and Care Guide.
- Has the machine been turned on and verified for proper peration?.....
- Note:** Machine runs in flush mode when first turned on for approximately 5 to 10 minutes. Wait 35 minutes to confirm ice harvest.

†TORX is trademark of Acument Intellectual Properties, LLC.